SoCalGas and AQMD

Webinar



Natural Gas for High Horsepower Engine

Normand Pellerin Canadian National Railway

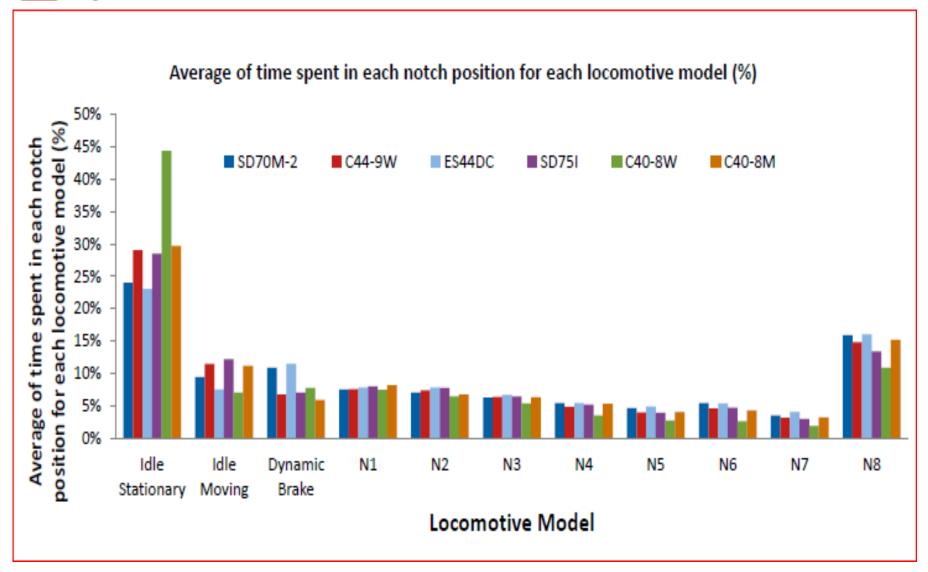
LNG consist

Trial test on main line



Locomotive Usage

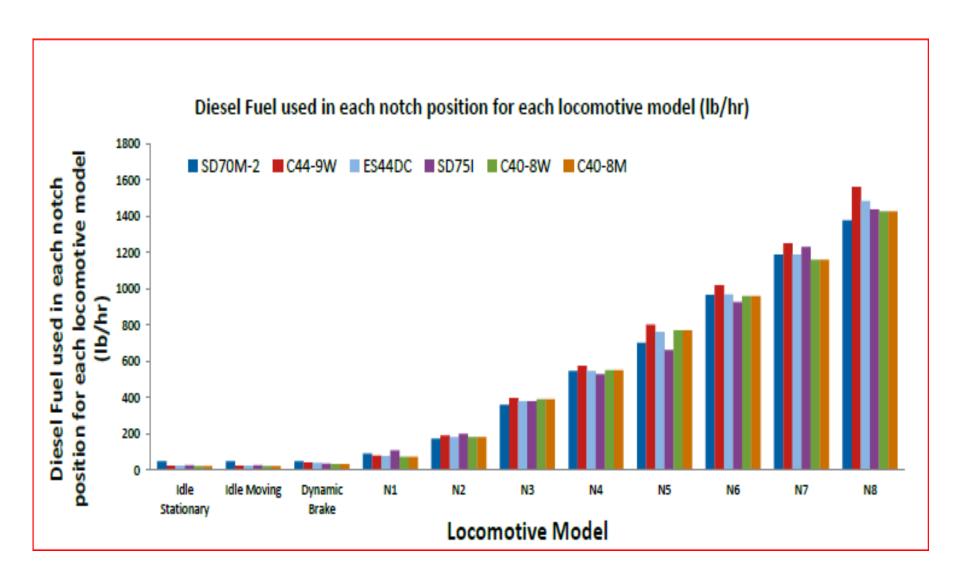




Fuel usage



Main line



Engine



- Locomotive fleet is a mix (different HP and manufacturers)
- Average fuel consumption on main line

Engine



- What are the technologies
- Key effects and performance
- Performance profile
 - Power, fuel consumption, emissions, cleanliness of the gas, substitution rate
- Ability to operate at high power rating
- Gas conversion via retro-fit
- Gas quality consideration (methane, propane, butane)

Engine substitution



- Two technical approaches:
 - High Pressure Direct Injection
 - Low Pressure (port or direct injection)
- Various type of injections
 - Existing system, modified injectors, pilot injectors, etc.

Locomotive substitution



- Target of 85 % rate of substitution, have to look at a 95 % of diesel substitution at higher notch
- Substitution is linked to load profile; therefore impact on the conversion of the fleet, higher load usage more cost effective conversion
- Identify technology that will deliver a > 95 % fuel substitution rate
- Retrofit locomotives with high load operating profile

Tender



LNG tank car tender provides highest range even when shared between two locomotives

CNG requires one tender per locomotive

Summary of Tender Car Concepts (Selection)						
<	Concept Name	Specs ¹	Range ² Gas 85/15	Est. cost per unit	Time to	Locos Powered
	LNG Tank Car	25.5k gal 0-150 psi -263° F	2,200 mi	\$0.9 M	35 min @ 700 gpm	2 locos per tender
	LNG Intermodal 53'	12.5k gal 0-150 psi -263° F	2,200 mi	\$0.6 M	18 min @ 700 gpm	1 loco per tender
	CNG Tank Car	24.0k gal 3,600 psi 60° F	1,600 mi	\$1.0 M	144 min @ 5,000 scfm 60 min @ 12,000 scfm	1 loco per tender
	CNG Intermodal (FPC)	16.4k gal 3,600 psi 60° F	1,100 mi	\$1.0 M	96 min @ 5,000 scfm 40 min @ 12,000 scfm	1 loco per tender

Tender



- Method of transferring
- Type, size, location of compressors pumps
- Location and size of heat exchanger, pressure regulator
- Cooling components
- Complexity of systems

Tender consideration

- Range (volume of tank)
- Output power
- System mass
- Costs development / conversion , operational (fuel)
- Plant and Infrastructure, maintenance and breakdown
- Emissions and waste
- Controllability ,fuel flow and distribution on-board
- Fuel safety collision/rupture safety, exhaust fire / explosion
- Fuel storage self pressurization
- Gas / cryo link between loco and tender
- Contamination of fuel at refuel
- Gradient effects on fuel flow (fuel slosh) use baffles & have gasification on loco, rather than tender, Icing up of fuel lines
- Use of Commercial Off-The-Shelf (COTS) components
- Readiness levels of technology / manufacturing /
- Failure of tender coupling, thermal cycling / fatigue life, vibration (at cold)
- Adequate grounding; static build-up

Refuelling efficiency



- Time to fill (less than 30 minutes)
- Sizing of the fuel system
- Gas supply pressure available
- Number of nozzles
- Cost of the systems

Safety



- Compressed gas at a minimum distance from locomotive
- Safety of the tank
- Safety at the refuelling

Business Case



Key factors to consider

- Engine hardware and performance requirements
- Tender and options
- Refuelling and safety impacts
- Cost of capital to replace the fleet
- Implementation

Key challenges



Finding the proper trade-offs

Business Case Optimization Workshops

- Assess/optimize infrastructure tradeoffs: storage vs. compression; buffer stock; etc.
- Define bus. case for targeted supply hubs
- LNG Make vs. buy; further CNG investigation
- Conversion ramp up timing validation
- Regulatory approval support

Natural Gas Fuel Option Implementation

- Tender vehicle program management
- Supplier interface, production & launch support
- Tender design review; identification of design and cost optimization opportunities
- Locomotive supplier interface/collaboration

Tender Program Delivery

Tender Supplier Selection and Sourcing

- Define component group for sourcing
- Assess universe of suppliers
- Define selection criteria and conduct RFQ
- Down-select to targeted design partners and commodity suppliers

- Location selection, sizing, and layout
- Define storage, compression, refrigeration; fuel flow rate needs; assess trade-offs
- Railyard equipment sourcing
- Refuel and maintenance process optimization

Coordination of Supply Hub Development